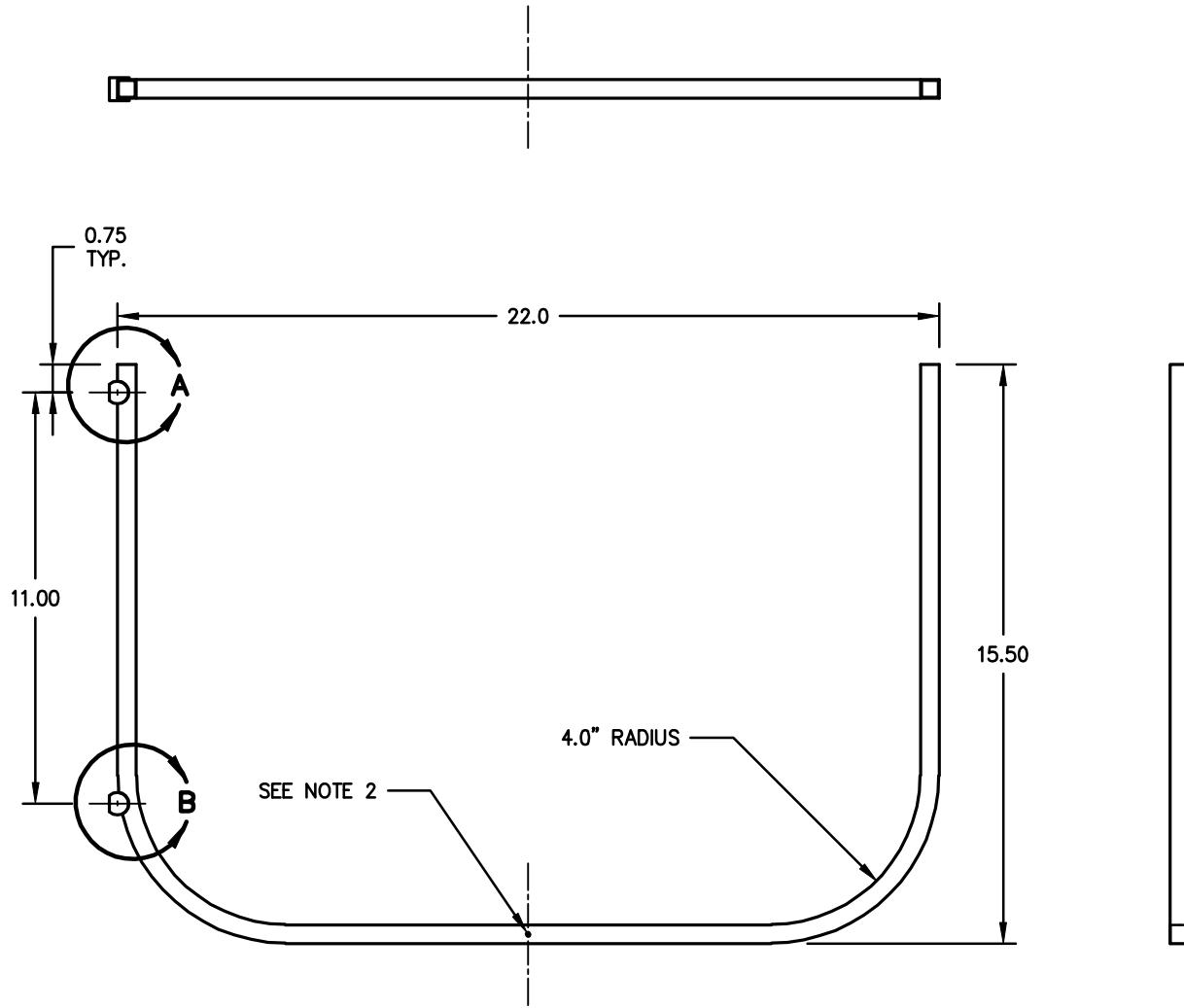


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	ORIGINAL ISSUE		
1	REMOVED LUG (ITEM 2), BOTH LUGS NOW ITEM 3	BJC	09/11/2006
2	REFORMAT TO A4 SIZE; UPDATE TITLE BLOCK	BJC	19/11/2016



(01) END HOOP

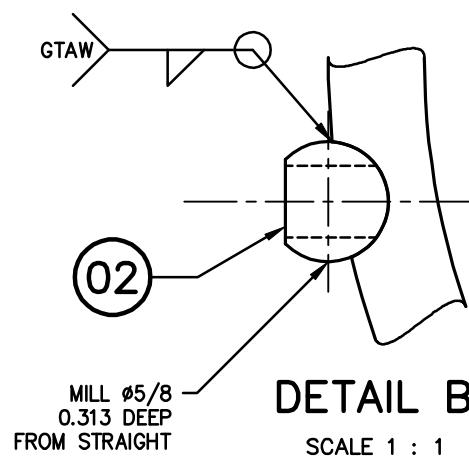
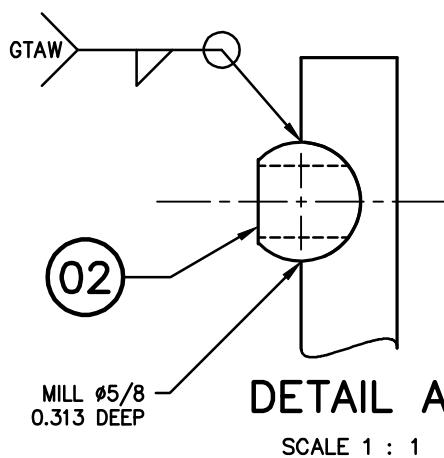
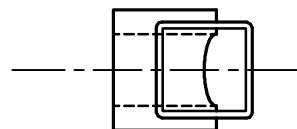
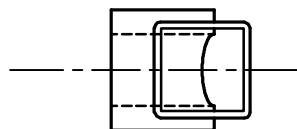
2	69823-02	03	LUG			
	--	02	(REMOVED)			
	69822-01	01	END HOOP	4130 STEEL COND. N	MIL-T-6736	1/2 x 0.035 SQR. TUBE
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY						

LIST OF MATERIALS

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	CHECKED:	E. BURGOIN	03 MAY 2006			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS                    ANGLES X.XXX ±0.010              ±1/2°		BELL 206L, 407 QUICK RELEASE CARGO BASKET BASKET COMPONENTS – FORWARD HOOP				
SCALE 1 : 5	DWG. SIZE	DWG. NO.	REV.			
SHEET 1 OF 2	A4	69821	2			

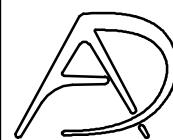
NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. DRILL #30 VENT HOLE IN BOTTOM OF HOOP FOR VENTING OF WELD GASES.
3. WELDING OF STEEL LUGS TO BE COMPLETED BY GTAW METHOD TO AMS2685C.  
WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.



APPROVALS	DATE
DRAWN: JEFF CLARKE	10 APR 2006
CHECKED: E. BURGOIN	03 MAY 2006

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ON:  
DECIMALS                    ANGLES  
X.XXX ±0.010              ±1/2°  
X.XX ±0.03  
X.X ±0.1



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BELL 206L, 407  
QUICK RELEASE CARGO BASKET  
BASKET COMPONENTS – FORWARD HOOP

SCALE 1 : 5	DWG. SIZE	DWG. NO.	REV.
SHEET 2 OF 2	A4	69821	2